



814 Hillrose Avenue
Dayton, Ohio 45404
Phone: (937) 228-2191
Fax: (937) 228-5171
www.hohmanplating.com

Dear Valued Customer,

We have received your request to complete the Supplier Survey/Questionnaire. Hohman Plating recognizes the importance of this process and the desire for a timely response. As we receive a large volume of such requests, all uniquely different, we have prepared a packet of information to meet all associated requirements.

If other information is needed, please contact me for the specific information required.

This packet contains the following company information:

- Key Personnel & Company Contacts
- Employment Break Down
- Administrative
- Procurement Control
- Receiving Control
- Material Storage & Handling
- Final Inspection
- Acceptance and/or Test
- Packaging & Shipping
- Nonconforming Material
- Corrective Action

Enclosures:

- Nadcap Coatings Certificate and Scope of Accreditation
- Nadcap Chemical Processing Certificate and Scope of Accreditation
- Quality System Certificate
- Processing Capabilities Sheet
- Quality Manual (table of contents)

COMPANY INFORMATION		
Established in	Originally formed in 1918	Incorporated as Hohman Plating, LLC: 3/21/2022
Located in current site since	1955	
Overall Plant Size	119,500 sq. ft.	
DUNS Number	11-865-8873	
SAM.gov UEI (Unique Entity Identifier)	MVPVCBE5GT74	
Federal I.D. (EIN/TIN)	87-3234586	
NAICS	332813, 332812	
CAGE Code	01094	
Congressional District No.	10	
SIC	3471	
Business Size	Large Business Concern	
Certifications	AS9100D Including ISO 9001:2015, Nadcap Chemical Processing, Nadcap Coatings	
Calibrations	ISO/IEC 17025 and ISO 10012 compliant	
Terms	Net 30	
Lead Time	3-5 days for standard jobs 1-2 days additional for each additional special process	
DDTC Registration	Expires 10/31/2026	
FAA Certified D&A Program	Registration# CONN765A	
Equipment:	Plating lines, chemical process tanks, spray process equipment, controlled environment for primer application, vacuum coating chambers, and support equipment including ovens, blast cabinets, and fixturing	
Present Volume vs. Full Capacity	50%	

CONTACT INFORMATION	
Approved processes we offer and specifications by name, process, and owning organization	https://HohmanPlating.com/index.php/approvals
For survey requests, regulatory or compliance related information	Quality@HohmanPlating.com
For general contact, order updates, requests for information	CustomerService@HohmanPlating.com
For requests for quotation	Sales@HohmanPlating.com
For all invoices and account statements	AR@HohmanPlating.com

KEY PERSONNEL			
Sales and Marketing Manager	Kevin Harnish	sales@hohmanplating.com	Ext. 404
Customer Service	General Contact	customerservice@hohmanplating.com	Ext. 000
Quality Compliance Manager	Nick Schumacher	quality@hohmanplating.com	Ext. 288
Plant Manager	Mindy Kaiser	mkaiser@hohmanplating.com	Ext. 286
Technical Manager	Jim Adolf	jadolf@hohmanplating.com	Ext. 424
Maintenance Manager	Rob Wadsworth	rwadsworth@hohmanplating.com	Ext. 301
Human Resources, Health and Safety	Michelle Belyeu	mbelyeu@hohmanplating.com	Ext. 203
IT Manager	Brandon Heimann	bheimann@hohmanplating.com	Ext. 274
General Manager	Brad Kremer	bkremer@hohmanplating.com	Ext. 214

EMPLOYEE BREAKDOWN	
Approximate number of corporate employees = 1,250	
Employees On-site = 180	
Production.....	69
Quality.....	21
Engineers.....	14
Support Functions.....	76

Nadcap Chemical Processing Subscribing Customers:

Aerojet Rocketdyne, Rancho Cordova, United States
BAE Systems - E & I, Nashua, United States
Bombardier Inc., Dorval, Canada
Collins Aerospace (Goodrich), Charlotte, United States
Collins Aerospace (Hamilton Sundstrand), Windsor Locks, United States
Eaton Aerospace, Irvine, United States
GE Aerospace, Cincinnati, United States
GE Avio S.r.l., Rivalta di Torino, Italy
General Dynamics Corp, Charlotte, United States
Heroux Devtek Inc., Longueuil, Canada
Honeywell Aerospace, Phoenix, United States
L3 Harris Technologies, Melbourne, United States
Lockheed Martin Corporation, Bethesda, United States
Mitsubishi Heavy Industries Ltd, Nagoya, Japan
Northrop Grumman Corporation, El Segundo, United States
Parker Aerospace Group, Irvine, United States
Pratt & Whitney, East Hartford, United States
Pratt & Whitney Canada, Longueuil, Canada
ROLLS-ROYCE, Derby, United Kingdom
Raytheon, Tuscon, United States
SAFRAN Group, Paris, France
Textron Aviation, Wichita, United States
The Boeing Company, Seattle, United States
Triumph Group Inc, Berwyn, United States

Nadcap Coatings Subscribing Customers:

Aerojet Rocketdyne, Rancho Cordova, United States
Honeywell Aerospace, Phoenix, United States
L3 Harris Technologies, Melbourne, United States
Lockheed Martin Corporation, Bethesda, United States
National Aeronautics and Space Administration / NASA, Houston, United States
Northrop Grumman Corporation, El Segundo, United States
Parker Aerospace Group, Irvine, United States
Pratt & Whitney, East Hartford, United States

Administrative:	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 1. Does the supplier have a written Quality Manual?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 2. Does the supplier perform periodic Quality System audits to ensure compliance with existing procedures?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 3. Is the Quality Manual approved by company management?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 4. Are current work instructions, drawings, procedures, etc., readily available and are personnel familiar with them?	
Procurement Control:	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 1. Are written procedures in use for the control of purchased materials and services?	
Receiving Control:	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 1. Does Order Entry check incoming shipments to the requirements of the Purchase Order, referenced specifications and applicable drawings?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 2. Is a list of company and customer approved sources maintained in Purchasing?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 3. Are incoming materials identified to the applicable Purchase Order or material certification?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 4. Are test reports or certificates of chemical and physical analysis maintained on file?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 5. Are inspected items properly segregated from material awaiting inspection?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 6. Are controls in place to prevent entry of non-inspected materials into stock or manufacturing?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 7. Is rejected material controlled?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 8. Are age-controlled items inspected for date of manufacture and expiration date?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 9. Is the Quality Control Department empowered to stop production and shipments when a quality problem is discovered?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 10. Are measurement devices regularly checked and calibrated and are records kept?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 11. Are monitoring and measuring devices traceable to National Institute of Standards and Technology?	
Material Storage and Handling:	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 1. Are procedures in place for the control and issuance of material?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 2. Is access to stock rooms and material storage areas controlled to prevent unauthorized stocking or removal?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 3. Are materials traceable to the chemical/physical analysis, certifications of compliance, test documents or purchase orders?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 4. Are age-controlled items properly identified?	

Final Inspection Acceptance and /or Test:	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 1. Is final inspection, acceptance and/or test performed either by, or under the surveillance of Quality Control?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 2. Does Quality Control review and approve acceptance and test procedures for adequacy to ensure contractual compliance?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 3. Are records of inspection and test data maintained?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 4. Are in-process inspections performed?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 5. Is product analyzed/checked per quality requirements/sampling plans?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 6. Is equipment properly labeled with its calibration status (date of cal., due date for next cal., initials of person performing calibration)?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 7. Are inspection procedures documented?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 8. Are inspection results documented?	
Packaging and Shipping:	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 1. Are controls used to ensure good commercial packaging?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 2. Are parts packaged to protect from damage or contamination?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 3. Are written instructions covering packaging, packing, marking, and shipping utilized by Shipping and/or Inspection personnel?	
Nonconforming Material Control:	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 1. Is defective and incomplete material identified and documented as to inspection status?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 2. Is a quarantine area used for nonconforming materials?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 3. Is nonconforming material identified to the applicable rejection document?	
Corrective Action:	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 1. Does the supplier maintain a corrective action system?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 2. Are defective products and related data analyzed to determine cause and extend of discrepant conditions?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 3. Is corrective action initiated when an unsatisfactory trend is indicated?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 4. Is corrective action request issued to supplier when a quality problem exist on procured material?	
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A 5. Does supplier maintain a follow-up system of control on corrective action taken?	

Quality Policy

“We serve our customers by correctly processing their jobs
on time, the first time, every time,
and by openly reporting human-factor opportunities to prevent defects.”

Quality Objectives

1. Meet or exceed our customer’s quality requirements by consistently producing acceptable product.
2. Finished products are available for on-time shipment.

Mission Statement

Hohman Plating provides metal finishing and coating services to a worldwide market using engineering expertise and innovative technology applications.

We will meet or exceed our customer expectations while focusing on continuous improvement in all areas of our business.

Vision Statement

Hohman Plating will maintain a diversified customer base in multiple markets by offering a stable source of metal finishing options.

We will produce growth in long-term profit and return on investment to assure flexibility and economic strength for our stakeholders.



EAGLE Registrations Inc.
SERVICE • INTEGRITY • TRUST



Certificate No.4259 (Recertified October 17, 2024)
October 29, 2024 through October 28, 2027

Certificate of Registration

This is to certify that the Quality Management System of



814 Hillrose Avenue, Dayton, Ohio, 45404 USA
Site definition: Single Site

Has been assessed by **EAGLE** Registrations Inc. and
conforms to the following standard:

AS 9100D Including ISO 9001:2015

This assessment was performed in accordance with the requirements of AS9104/1:2012
EAGLE Registrations Inc. is accredited under the Aerospace Registrar Management Program

Scope of Registration

Providing Metal Finishing and Coating Services.


Chief Technical Officer



Merit



Merit

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Hohman Plating, LLC

*814 Hillrose Ave
Dayton, OH 45404
United States*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Chemical Processing

Certificate Number: 3175229060
Expiration Date: 31 August 2026
Accreditation Length: 24 Months

Jay Solomond
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

Merit

Merit

SCOPE OF ACCREDITATION

Chemical Processing

Hohman Plating, LLC
814 Hillrose Ave
Dayton, OH 45404

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7108 Rev J - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/AFTER 12-Jun-2022)

AC7108/01 – Painting Dry Film Coatings and Sol Gel as a Preparation for Paint – AC7108/1 must also be selected

AC7108/02 – Etch Inspection Processes and Pre–Penetrant Etch – AC7108/2 must also be selected

AC7108/03 – Surface Preparation for Metal Bond – AC7108/3 must also be selected

AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected

AC7108/08 – Anodizing (Not for Metal Bond) – AC7108/8 must also be selected

AC7108/09 – Electroplating and Electroforming – AC7108/9 must also be selected

AC7108/10 – Electroless Plating – AC7108/10 must also be selected

AC7108/11 – Conversion Coating – AC7108/11 must also be selected

AC7108/12 – Standalone Cleaning, Descaling, Passivation and Electropolishing – AC7108/12 must also be selected

AC7108/14 – Stripping of Coatings as a Subcontract Process – AC7108/14 must also be selected
General Cleaning and Pre–Cleaning

Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline” also)

Solvent Cleaning

Titanium Cleaning – Alkaline

Ovens Used for Thermal Treatments at a Set Point above 250°F

Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.

Stripping of Coatings as an Internal Rework Process

Inorganic Coatings

AC7108/1 Rev E - Nadcap Audit Criteria for Painting & Dry Film Coatings (to be used on audits on/AFTER 12-Jun-2022)

Dry Film Lubricant Coatings
Painting

AC7108/2 Rev H - Nadcap Audit Criteria for Etch Inspection Processes (Anodic Etch, Blue Etch, Anodize, Local, Macrostructure, Nital/Temper) and Pre-Penetrant Etch (to be used on audits on/AFTER 12-Jun-2022)

Pre-Penetrant Etch

Immersion – Pre-Penetrant

AC7108/3 Rev C - Nadcap Audit Criteria for Surface Preparation Prior to Metal Bond (to be used on audits on/after 5 June 2016)

Adhesive Primer Application

Etching

Grit Blast

AC7108/4 Rev C - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted On audits on/after 21 January 2018)

Solution Analysis In Support of AC7108

Testing Performed Internally In Support of the Chemical Process Accreditation

B05 – Salt Spray Testing In Support of AC7108

B06 – Water Immersion / Humidity Testing In Support of AC7108

B07 – Heat Resistance Testing In Support of AC7108

B09 – Taber Wear Testing In Support of AC7108

B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108

B11 – Adhesion Testing (Scratch and Chisel Test) In Support of AC7108

B12 – Adhesion Testing (Bend Test) In Support of AC7108

B13 – Coating Weight Testing In Support of AC7108

B14 – Conductivity Testing In Support of AC7108

B16 – Coating Thickness Measurement In Support of AC7108

B17 – Solderability Test In Support of AC7108

B18 – Adhesion Testing (Heat & Quench) In Support of AC7108

B20 – Porosity Testing In Support of AC7108

B22 – Solvent Resistance Testing In Support of AC7108

B23 – Other Testing In Support of AC7108

AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits on/after 5 June 2016)

Anodize Aluminum, Chromic Acid

Anodize Aluminum, Hard Anodize

Anodize Aluminum, Sulfuric Acid

Anodizing Aluminum, Type 1 Non-Hexavalent Chrome (e.g. Boric/Sulfuric)

Dye
Impregnation
Seal

AC7108/9 Rev A - Nadcap Audit Criteria for Electroplating and Electroforming (to be used on audits on/AFTER 18-Feb-2024)

Electroplating
Alloy Plating
Cadmium Plating
Chromium Plating
Copper Plating
Gold Plating
Nickel Plating
Silver Plating
Tin Plating
Zinc Plating

AC7108/10 - Nadcap Audit Criteria for Electroless Plating (to be used on audits on/after 5 June 2016)

Nickel

AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)

Aluminum
Aluminum, Non–Hexavalent Chrome Alternatives
Copper
Steel

AC7108/12 Rev A - Nadcap Audit Criteria for Standalone Cleaning, Descaling, Passivation and Electropolishing (to be used on audits on/after 12 July 2020)

Passivation
Standalone Cleaning and Descaling
Acid Cleaning (If Titanium Acid Cleaning is also carried out then also check “Titanium Cleaning – Acid”)
Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then also check “Titanium Cleaning – Alkaline”)
Titanium Cleaning – Alkaline

AC7108/14 - Nadcap Audit Criteria for Stripping of Coatings as a Sub-Contract Process (Only select AC7108/14 if stripping is done as an overhaul process or as a sub-contract process. It is not required for internal rework.)

Merit



Merit

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Hohman Plating, LLC

*814 Hillrose Ave
Dayton, OH 45404
United States*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Coatings

Certificate Number: 3175231407
Expiration Date: 31 August 2026
Accreditation Length: 18 Months

Jay Solomond
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

Merit

Merit

SCOPE OF ACCREDITATION

Coatings

Hohman Plating, LLC
814 Hillrose Ave
Dayton, OH 45404

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7109 Rev G - Nadcap Audit Criteria for Coatings (to be used on/AFTER 13 February 2022)

AC7109/2 Rev D - Nadcap Audit Criteria for Vapor Deposited Coatings (to be used on audits on/after 3 December 2017)

Physical Vapor Deposit (PVD) – Arc
Physical Vapor Deposit (PVD) – Electron Beam
Physical Vapor Deposition (PVD) – Sputtering
Stripping

AC7109/4 Rev D - Nadcap Audit Criteria for Stripping of Coated Material (to be used on audits on/after 7 August 2016)

Chemical
Media Blast

AC7109/5 Rev H - Nadcap Audit Criteria for Coating Evaluations (Laboratory) (Req'd for all Coatings audits - except suppliers using Nadcap approved AC7109/5 labs)(to be used on audits on/AFTER 13 February 2022)

Bond Strength – Bend
Thickness – X-Ray Fluorescence (XRF)

QUALITY MANUAL

Hohman Plating, LLC
814 Hillrose Avenue
Dayton, Ohio 45404

**AS9100D Including
ISO 9001:2015**

Telephone: (937) 228-2191

Fax: (937) 228-5171

UNCONTROLLED DOCUMENT UNLESS SIGNED

APPROVED BY: BRAD KREMER, GENERAL MANAGER

DATE: _____

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